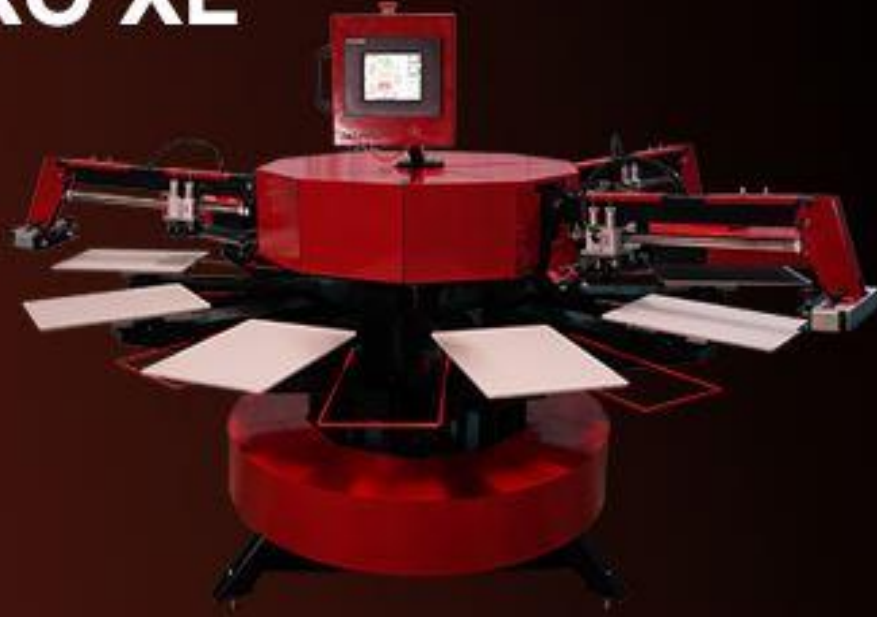


TAG PRO XL



MANUFACTURED BY OTS, COMPTON, CA 90222

MACHINE SPECIFICATIONS:

COMMON SPECIFICATIONS:

MAX FRAME : 16" X 25" OD

MAX PRINT AREA : 10" X 14"

STANDARD PALLET : 10 1/2" x 16"

STANDARD SQUEEGEE : 10 1/2"

STANDARD FLOOD BAR : 10.5"

TAG PRO 6XL

ELECTRICAL : 208-230 VAC 1 PHASE 40 AMP

AIR : 6 CFM @ 90PSI

DIAMETER : 76"

TAG PRO 8XL

ELECTRICAL : 208-230 VAC 3 PHASE 40 AMP

AIR : 8 CFM @ 90 PSI

DIAMETER : 88"

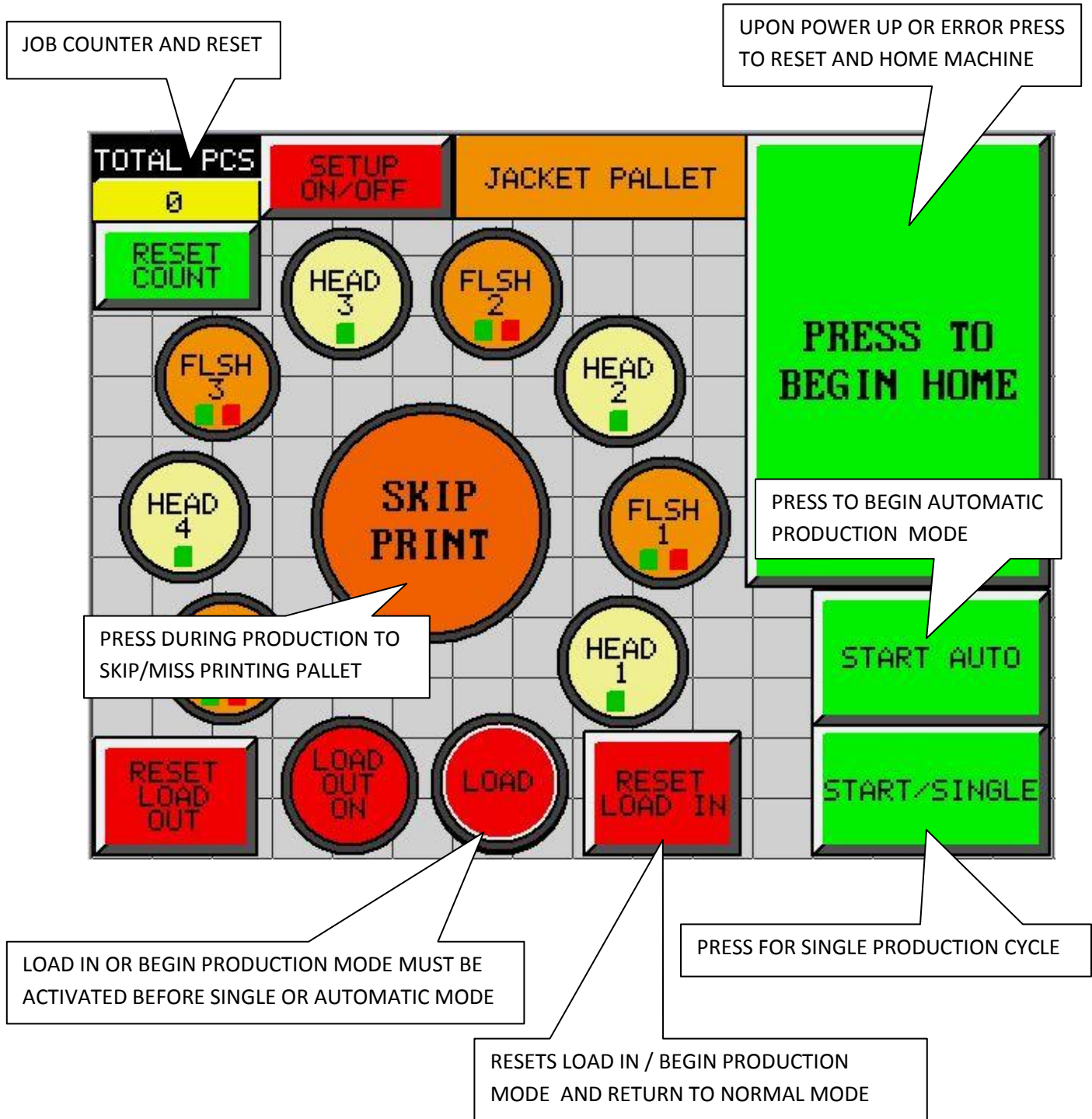
TAG PRO 10XL

ELECTRICAL : 208-230 VAC 3 PHASE 50 AMP

AIR : 10 CFM @ 90 PSI

DIAMETER : 94"

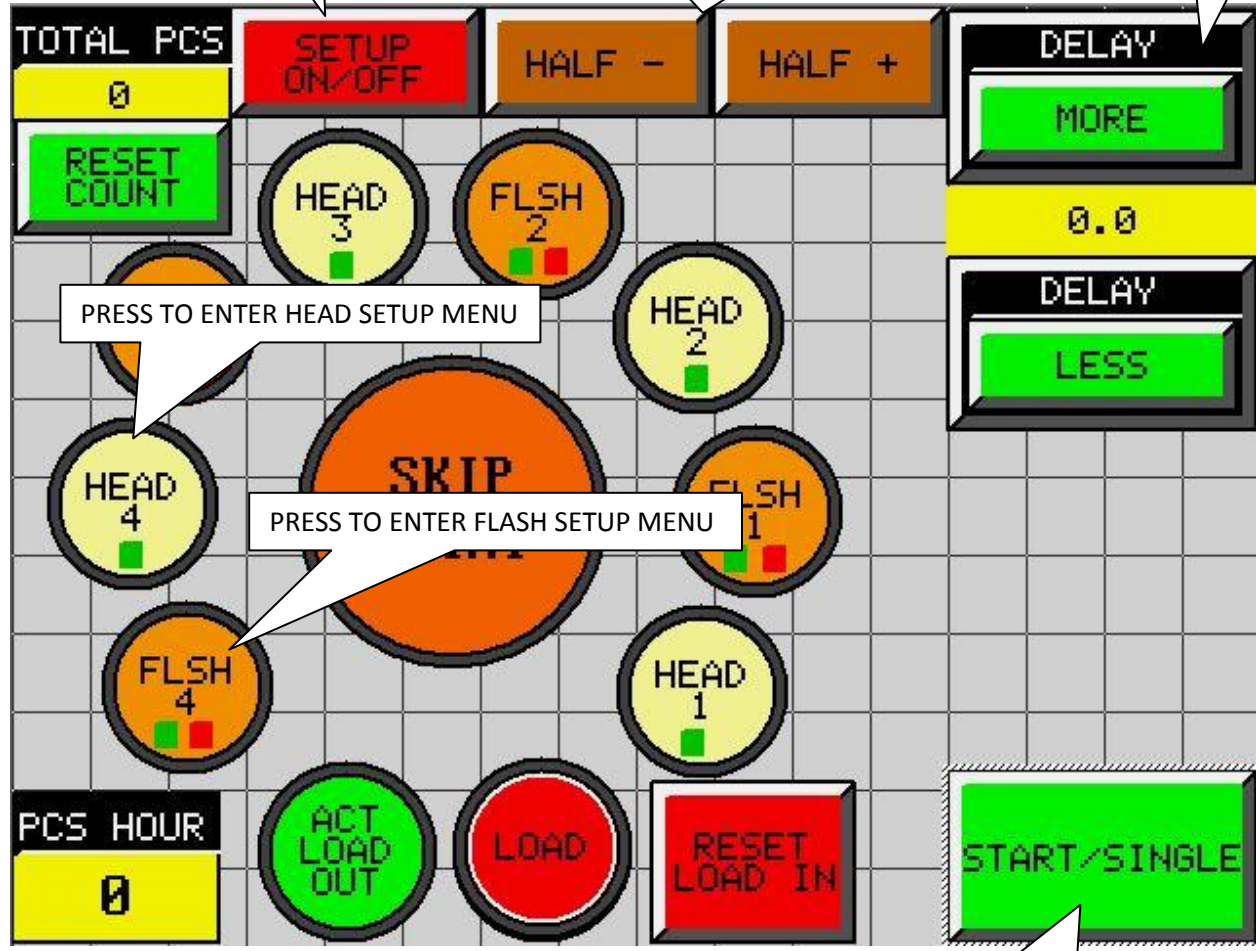
CONTROL PANEL SCREENS AND DESCRIPTION



PRESS TO ENTER SETUP MODE ACCESS HALF INDEX AND PRITHEAD SETUP FEATURES

INCREASES OR DECREASES DELAY CYCLE FOR LOADING AND UNLOADING

WHILE IN SETUP MODE MOVES INDEXER HALF BACK OR HALF FORWARD

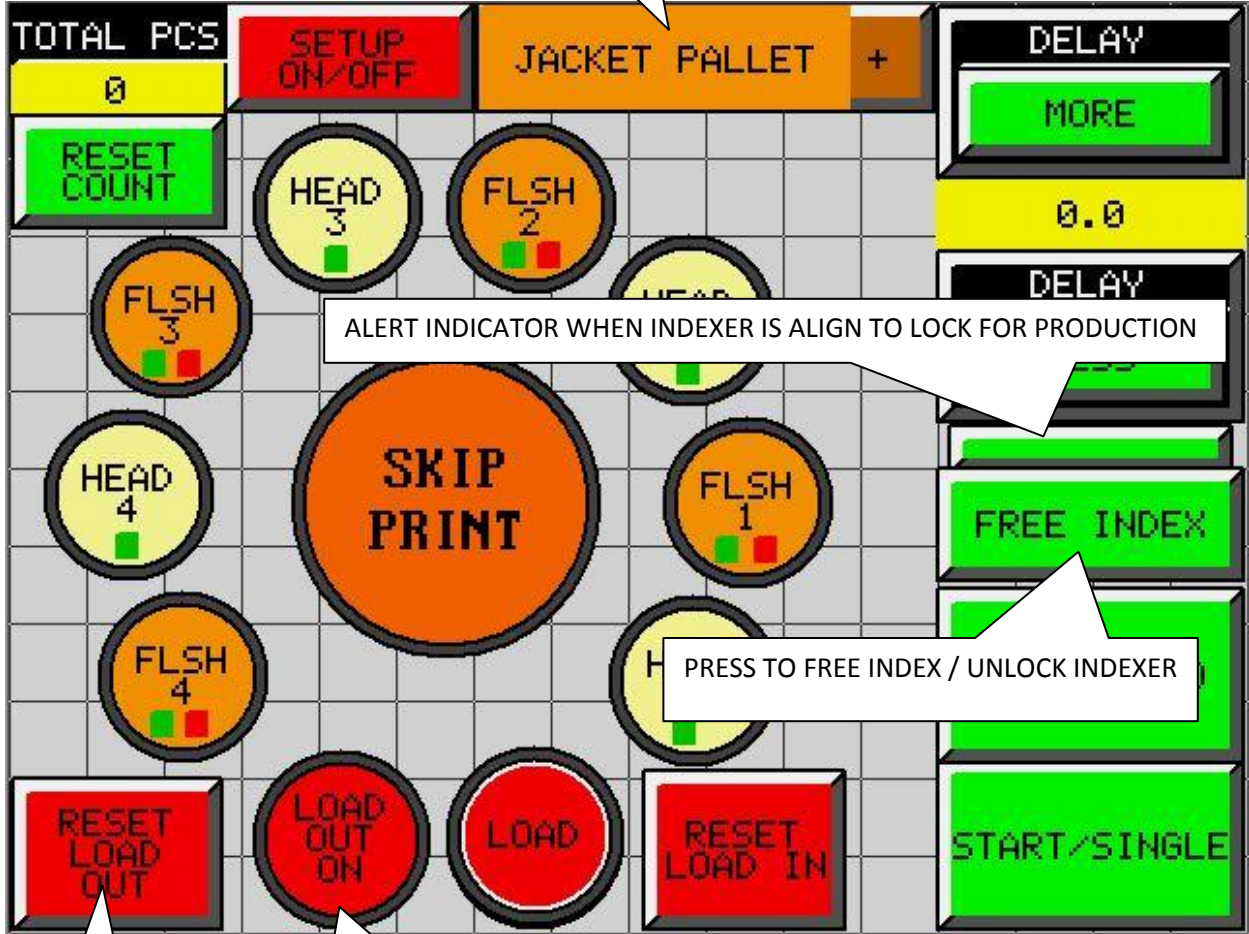


PRESS TO ENTER HEAD SETUP MENU

PRESS TO ENTER FLASH SETUP MENU

WHILE IN SETUP MODE MOVES INDEXER FORWARD ONE INDEX

ALERT INDICATOR FOR PALLET NOT BEING CLOSED



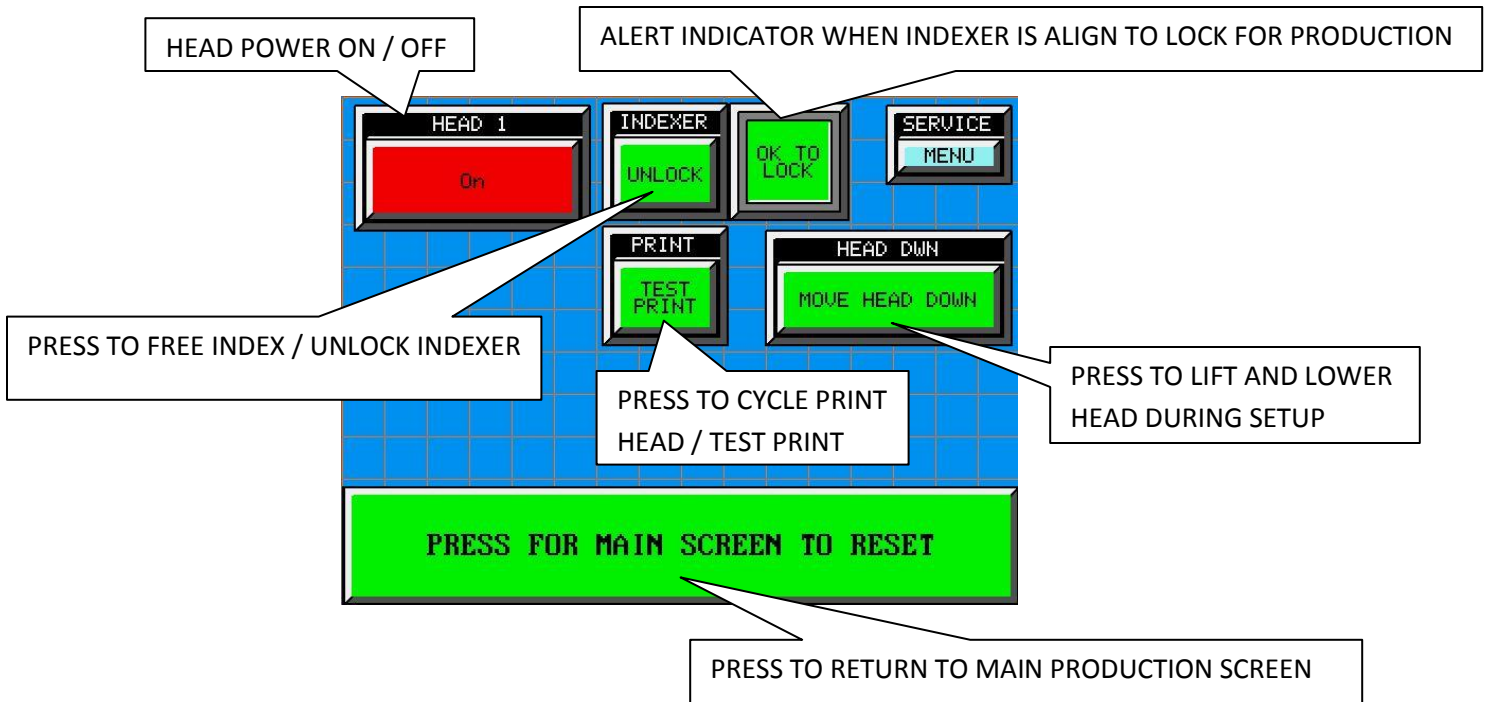
ALERT INDICATOR WHEN INDEXER IS ALIGN TO LOCK FOR PRODUCTION

PRESS TO FREE INDEX / UNLOCK INDEXER

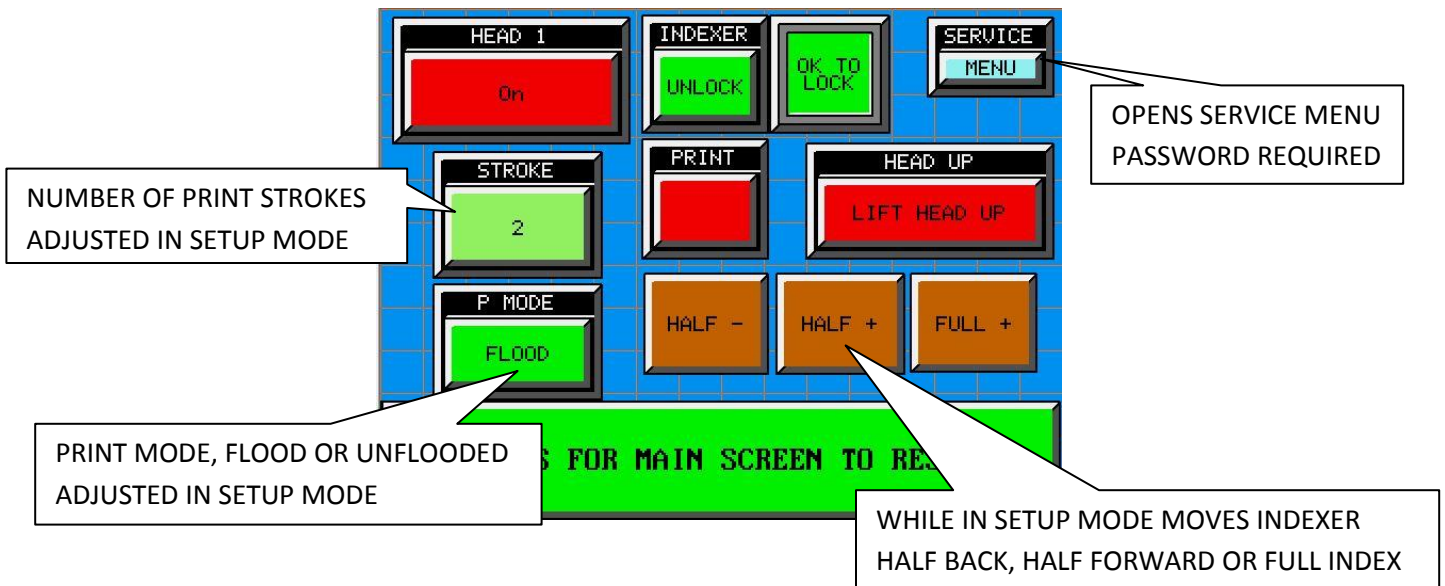
LOAD OUT INDICATOR TO FINISH PRODUCTION CANNOT BE ACTIVATED IN AUTOMATIC

WHEN PRODUCTION / LOAD OUT FUNCTION COMPLETES PRESS TO RESTORE NORMAL MODE

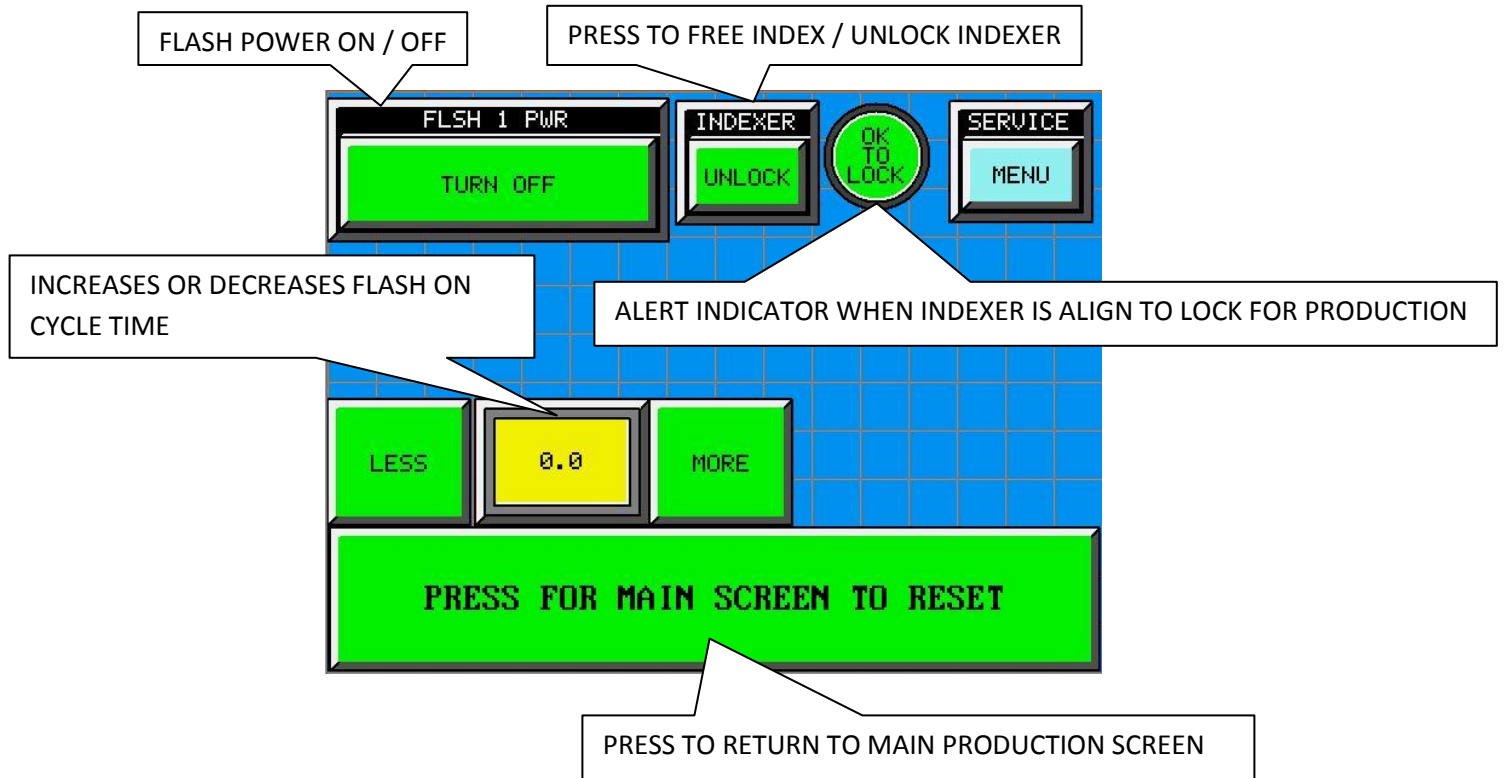
HEAD PRODUCTION SCREEN



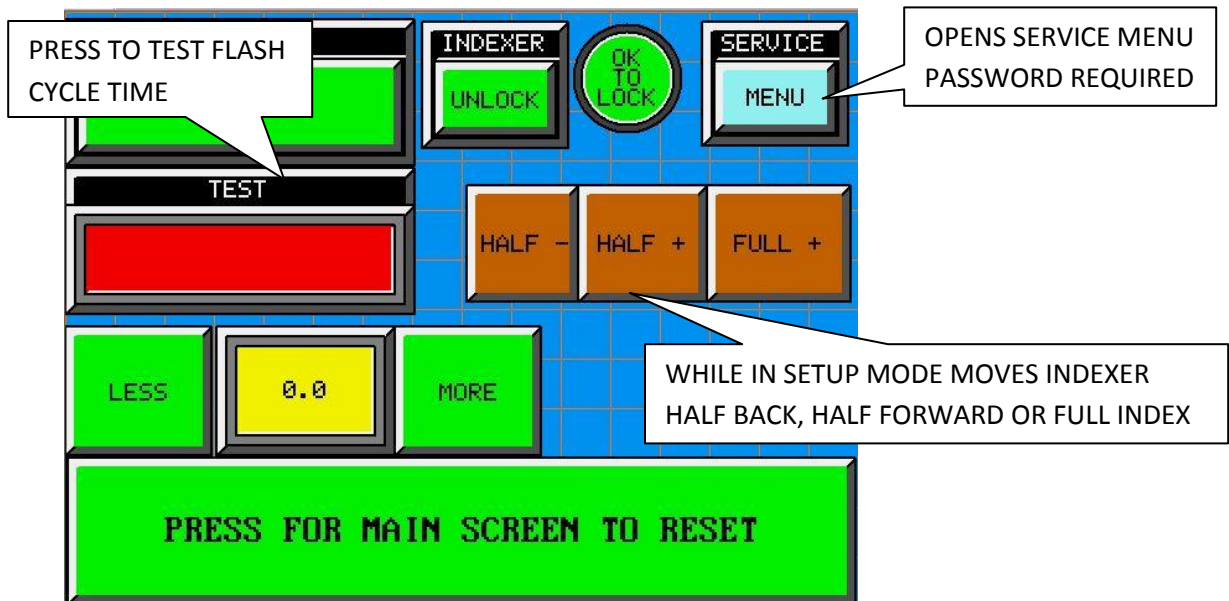
HEAD SETUP SCREEN



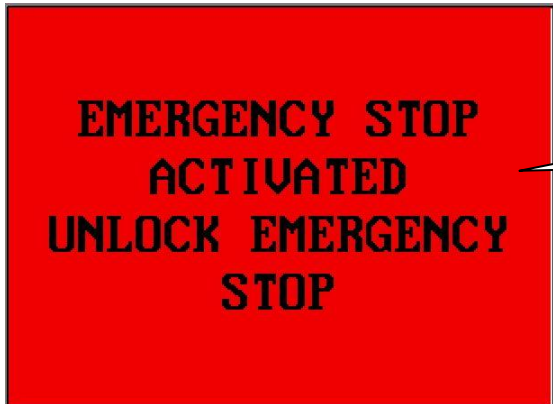
FLASH PRODUCTION SCREEN



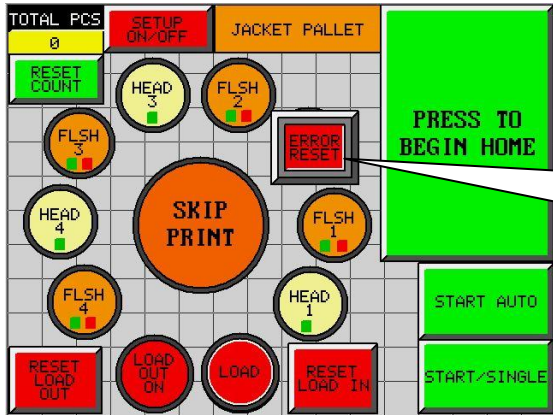
FLASH SETUP SCREEN



ERROR SCREENS



EMERGENCY STOP HAS BEEN ACTIVATED / TWIST TO UNLOCK EMERGENCY STOP / PRESS TO GO TO HOME AND RESET SCREEN



PRINTHEAD HAS ERRORED OR TIMED OUT / CHECK FOR OBSTRUCTION OR POSSIBLE CAUSE / PRESS (**PRESS HOME TO RESET**) TO RESET TO NORMAL MODE



INDEXER HAS ERRORED OR TIMED OUT / CHECK FOR OBSTRUCTION OR POSSIBLE CAUSE / PRESS (**PRESS HOME TO RESET**) TO RESET TO NORMAL MODE



FREE INDEX HAS ERRORED OR TIMED OUT / CHECK FOR OBSTRUCTION OR POSSIBLE CAUSE / PRESS (**PRESS HOME TO RESET**) TO RESET TO NORMAL MODE

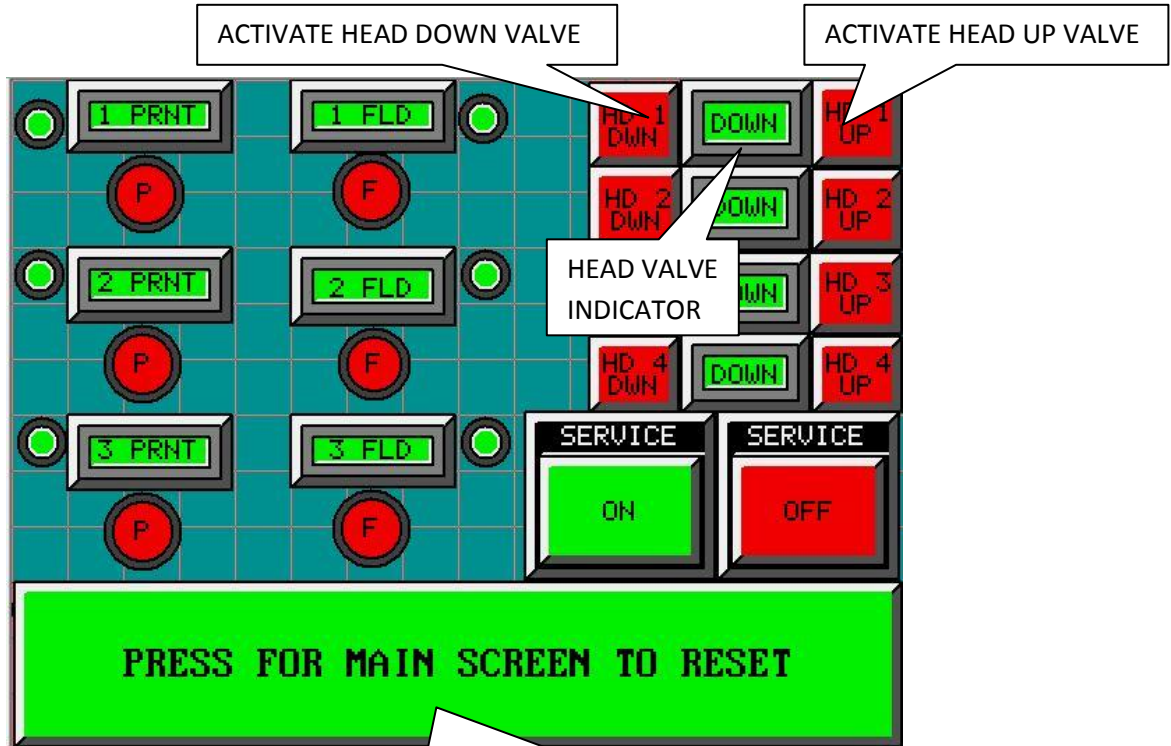
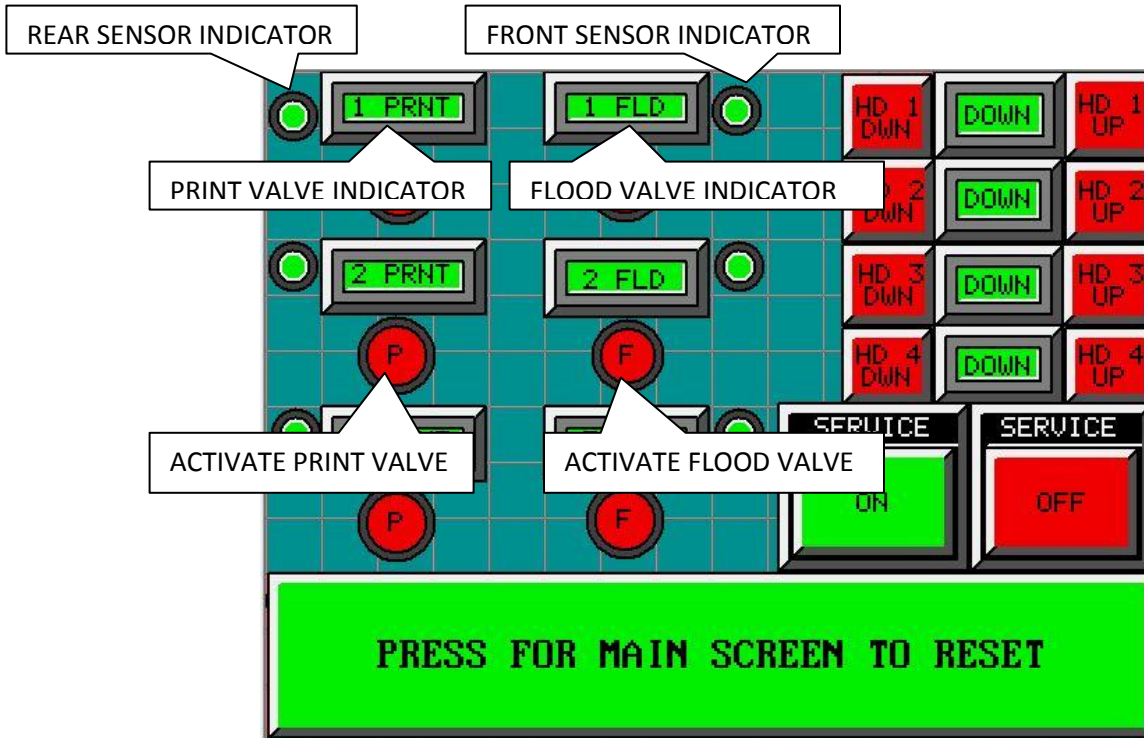
ACCESS SERVICE MENU OR RETURN TO PRODUCTION SCREEN / REQUIRES PASSWORD



ACCESS SERVICE FOR HEADS OR INDEXER OR RETURN TO MAIN SCREEN FOR (HOME AND RESET)



HEAD DIAGNOSTIC SCREEN



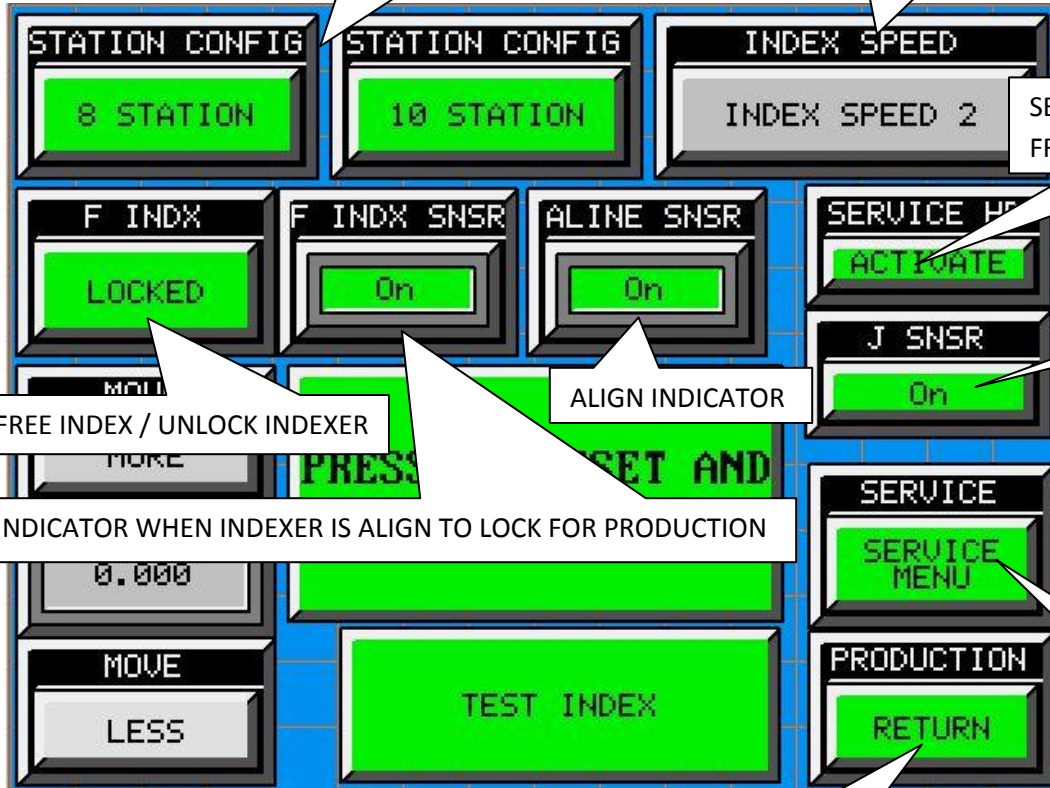
ACCESS SERVICE FOR HEADS OR INDEXER OR RETURN TO MAIN SCREEN FOR (HOME AND RESET)

MACHINE CONFIGURATION SCREEN

CHOOSE NUMBER OF STATIONS/PALLETS

(NOTE 6 STATION IS DEFAULT WITH BOTH INDICATORS RED)

INDEX SPEED: INDEX SPEED 1
DEFAULT STANDARD PALLETS//
INDEX SPEED 2 LARGE PALLETS



SERVICE PALLET LEVEL APP /
FREE INDEX + HEAD 1 DOWN

ACTIVATE J PALLET
SENSOR

PRESS TO FREE INDEX / UNLOCK INDEXER

ALIGN INDICATOR

ALERT INDICATOR WHEN INDEXER IS ALIGN TO LOCK FOR PRODUCTION

PRESS TO RETURN TO
MAIN SERVICE MENU
SCREEN

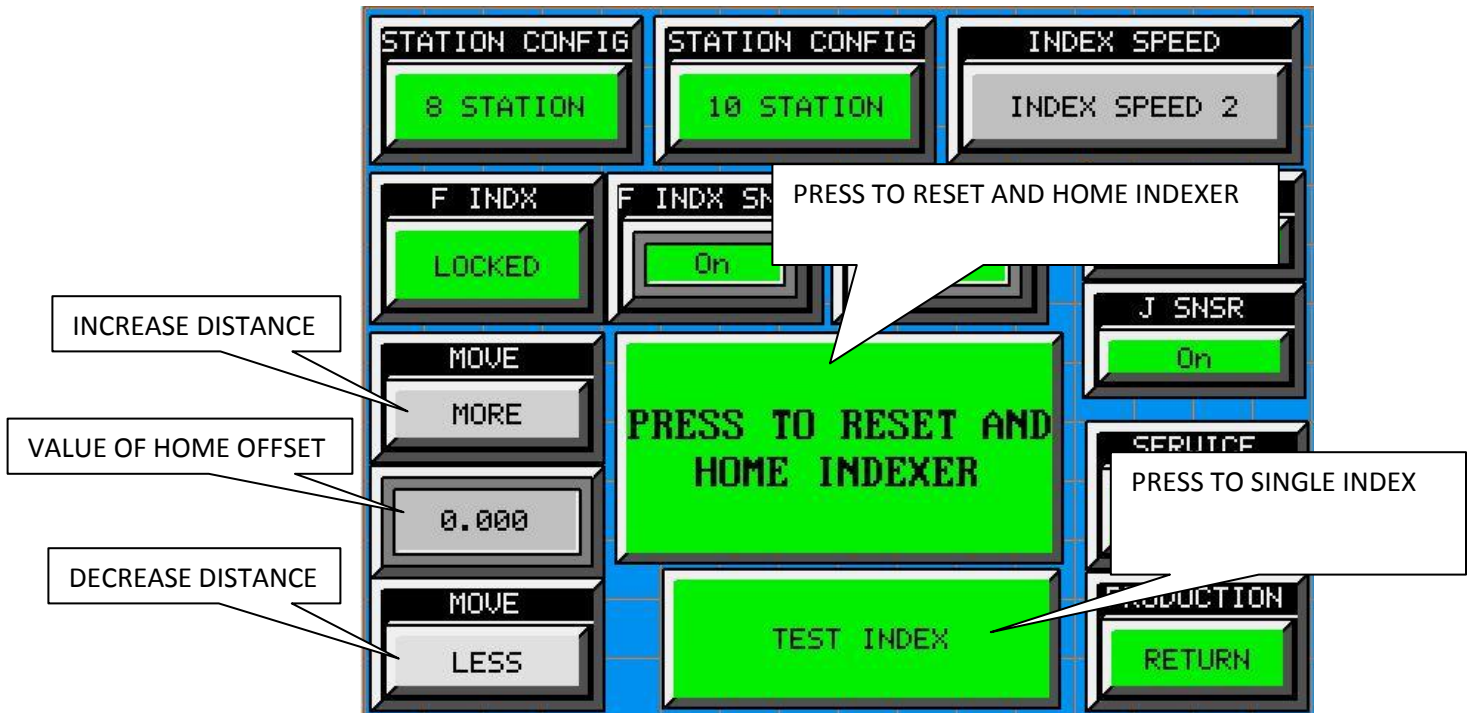
PRESS TO RETURN TO MAIN PRODUCTION SCREEN

HOME OFFSET INSTRUCTION

FROM MAIN SCREEN ENTER INTO A HEAD MENU

FROM HEAD MENU ENTER PRESS SERVICE MENU

CHOOSE INDEXER SETTINGS AND FOLLOWING SCREEN WILL DISPLAY



PROCEDURE:

INDEX AND WATCH WHEN LOCK ENGAGES – SHOULD BE SMOOTH, THE PALLET SHOULD NOT BUMP FORWARD OR BACKWARD – IF IT BUMPS FORWARD WHILE LOCKING THE HOME OFFSET SHOULD BE DECREASED – IF IT BUMPS BACKWARD WHILE LOCKING THE HOME OFFSET SHOULD BE INCREASED

START BY MAKING ADJUSTMENTS IN INCREMENTS OF 25 PLUS OR MINUS USING **MORE** OR **LESS** BUTTONS, A **NUMERIC KEYPAD** FOR ENTERING VALUES CAN BE OPENED BY **TOUCHING THE VALUE INDICATOR**

ALWAYS PRESS **PRESS TO RESET AND HOME INDEXER** AFTER EACH ADJUSTMENT THEN PRESS **TEST INDEX AND** EVALUATE IF ADJUSTMENT IMPROVES UNTIL SMOOTH INDEX AND LOCK IS OBTAINED – THE VALUE IS AUTOMATICALLY SAVED WHEN EXITING THE SCREEN BY PRESSING **RETURN TO PRODUCTION**

SERVICE, PARTS:

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